

5/25

DART AEROSPACE LTD	Work Order:	23283
Description: Spring	Part Number:	D3260-1
Dwg: D3260 Rev. A	Qty:	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.05.20	20
2	PG	Issue P/O: <u>7008097</u> Make as per Dwg D3260 Possible Supplier: Victory Spring Material release note is required	LN	05.05.24	20
3	RG	Receive and Inspect for transit damage Enure material release note is attached	CL	05.06.03	20
4	QC6	Inspect dimensions as per Dwg D3260	AD	05.07.04	20
5	ST	Identify and Stock	CL	05.07.04	20
6	AC	Cost / part <u>8.82</u>	AP	05.07.05	20
7	DC	Close W/O <u>8.77</u> Inspect Level 21	HJ	05.07.15	20

Rev	Date	Change	Revised By	Approved
A	04.03.29	New issue	KJ/RF	HJ

RELEASED
04.03.31

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 12, 2005
04:28 pm

Work Order No : 0023283
Project Name : D3260-1
Project For : WK525
Work Order Type : Main
Main WO Number :
House Part Number : D3260-1
Description : Spring
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 05-12-05
Est Finish Date : 06-23-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

06/06/2005 15:03 0000000000

Gibbs
 Wire & Steel Company
 of Canada, Ltd.

 241 DERRHURST DRIVE, BRAMPTON, ONTARIO L8T 5K3
 TEL (905) 791-6811 / 1-800-387-2441 FAX (905) 791-6506
 SLITTING, OSCILLATING, EDGING AND CUSTOM PROCESSING
 INDUSTRY'S CHOICE FOR QUALITY


Packing List & Material Certification

 Gibbs Wire
 68059

 68059
 Nov 04 2002

REPRINT

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 Victoria Spring Ltd
 534 David Street
 Victoria
 British Columbia
 V8T 2C8

 Victoria Spring Ltd
 534 David Street
 Victoria

British Columbia

V8T 2C8

Packing List

11334	U.P.S.	Nov 01 2002
20	24	811-18-0400-01
Stainless Steel T302 Spring .0400		
.040 dia x coil		
25	1 coil	
11/4/02		

All claims for shortages must be made within 10 days.
 Goods may not be returned without a Gibbs Authorization Number.
 The order will be billed at the price prevailing at the time of shipment.

Material Certification

45101	ASTMA313098
.074	1.29
.022	.003
.63	18.80
8.40	.19
.21	
291000 / 298000 PSI	
PSI	
0.00 / 0.00	

Comments

[Signature]
 Quality Department
 We certify the above to be a true analysis of the material
 supplied on the above mentioned order.